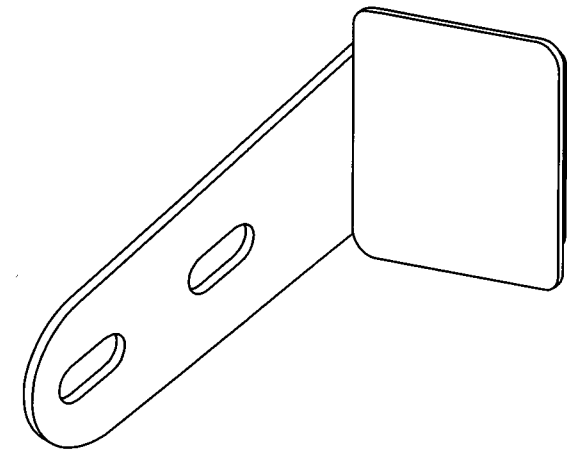
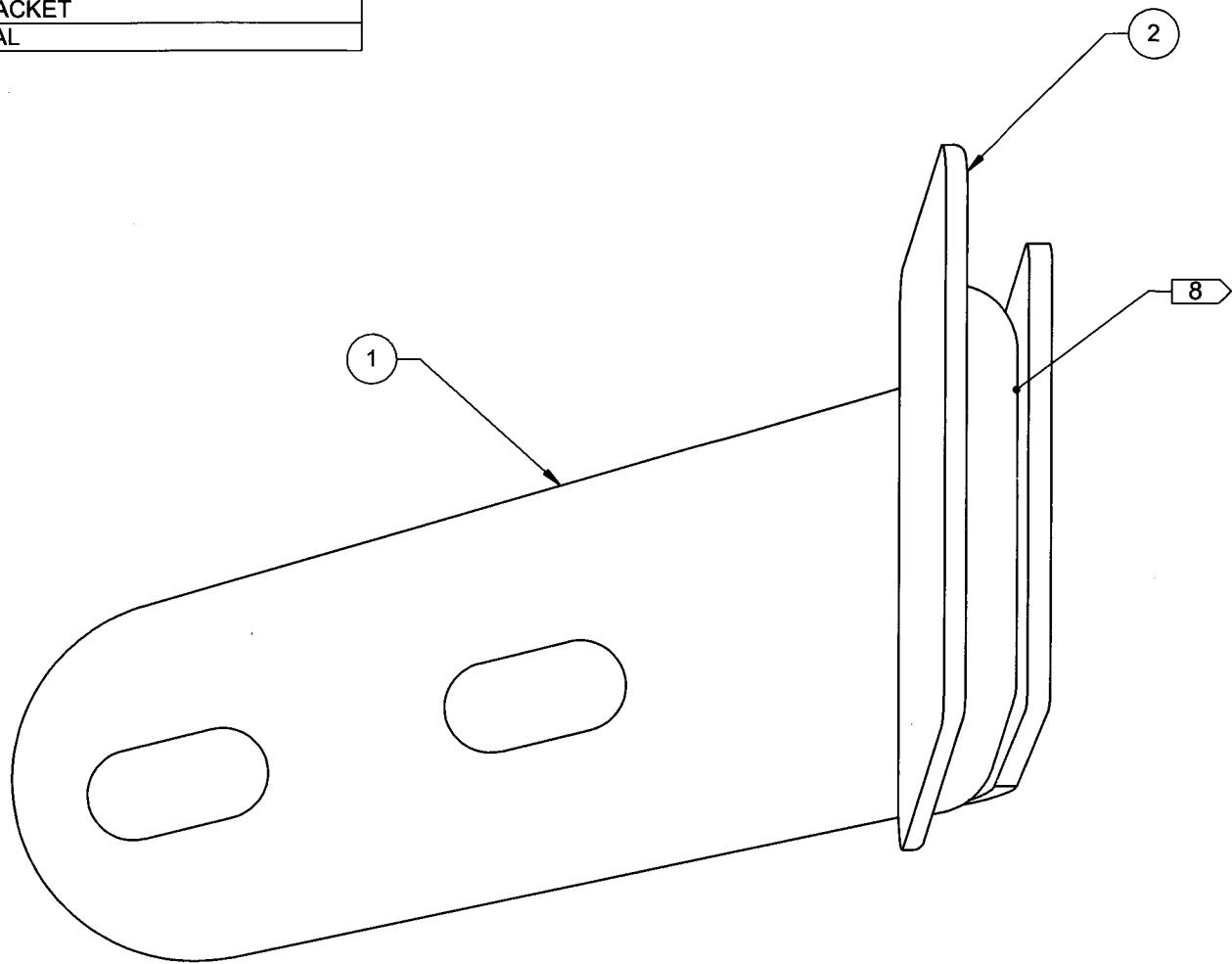


ITEM	QTY -041	P/N	DESCRIPTION
	X	D3152-041	BRACKET ASSY
1	1	D3152-1	BRACKET
2	1	D3152-3	SEAL



**D3152-041 BRACKET ASSEMBLY**

**RELEASED**

2015 FEB 13

ECN 14-663

47

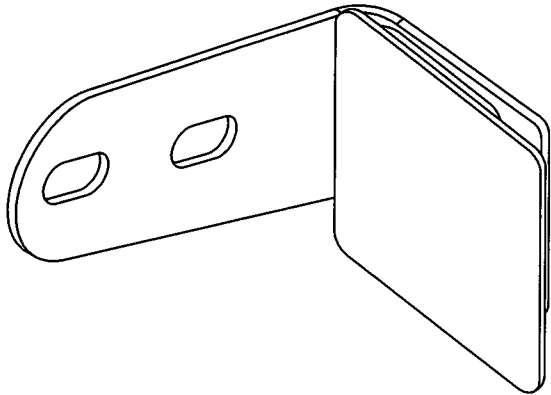
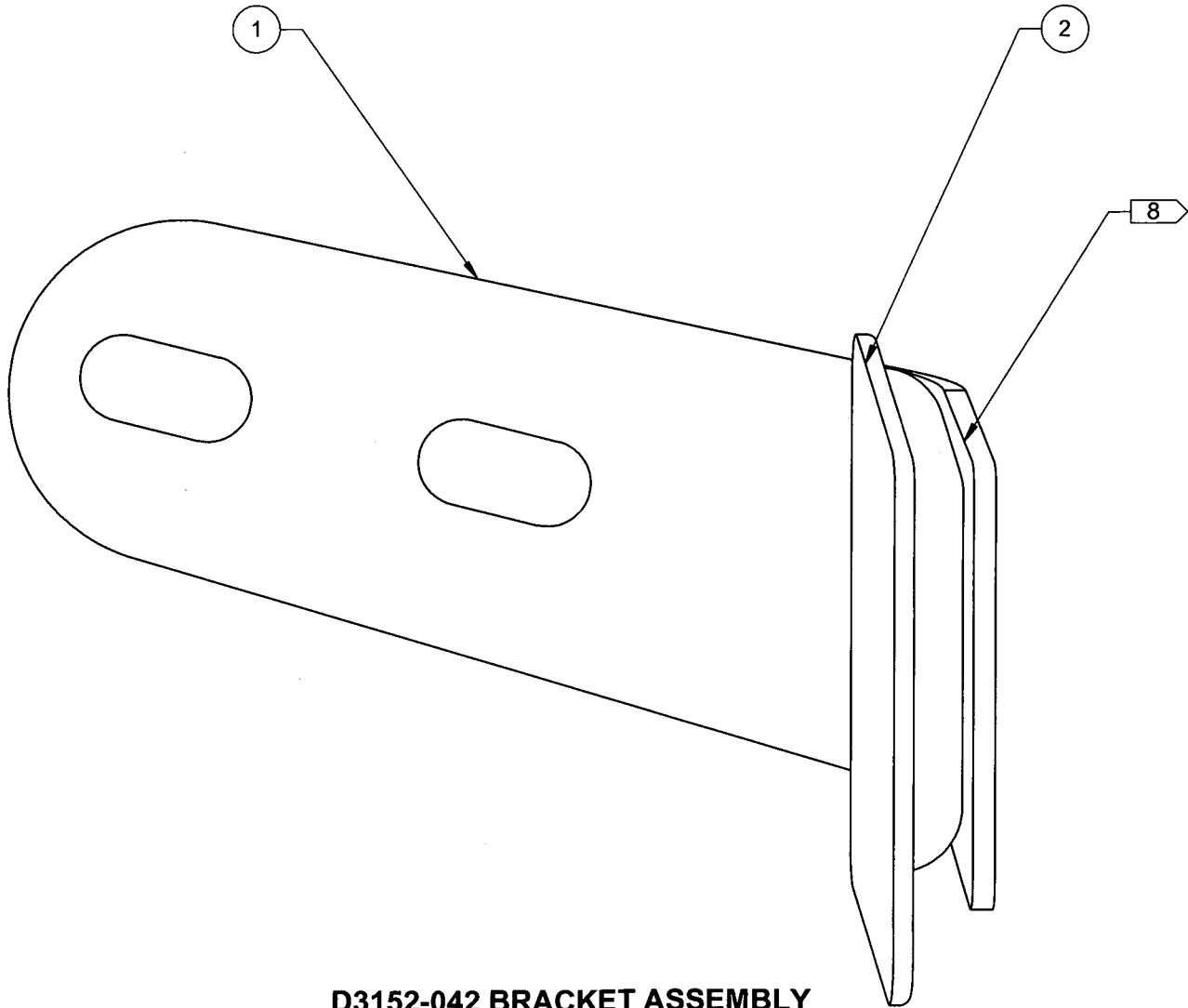
**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.04 lbs
- 8) BOND D3152-3 SEAL TO D3152-1 BRACKET USING RTV 732 CLEAR (A/R) OR RTV 732 BLACK (A/R)

C	REVISE D3152-3/-4 (MATERIAL), RE-FORMAT DRAWING, RE-DIMENSION D3152-1F	DB	14.10.28
B	ADD PART MARKING & RTV 732 BLACK	RF	04.10.18
A	NEW ISSUE	HS	02.04.24
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	JLM	<b>D3152</b>	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>BRACKET ASSEMBLY</b>	NTS
DATE	14.10.28	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

ITEM	QTY -042	P/N	DESCRIPTION
	X	D3152-042	BRACKET ASSY
1	1	D3152-2	BRACKET
2	1	D3152-4	SEAL



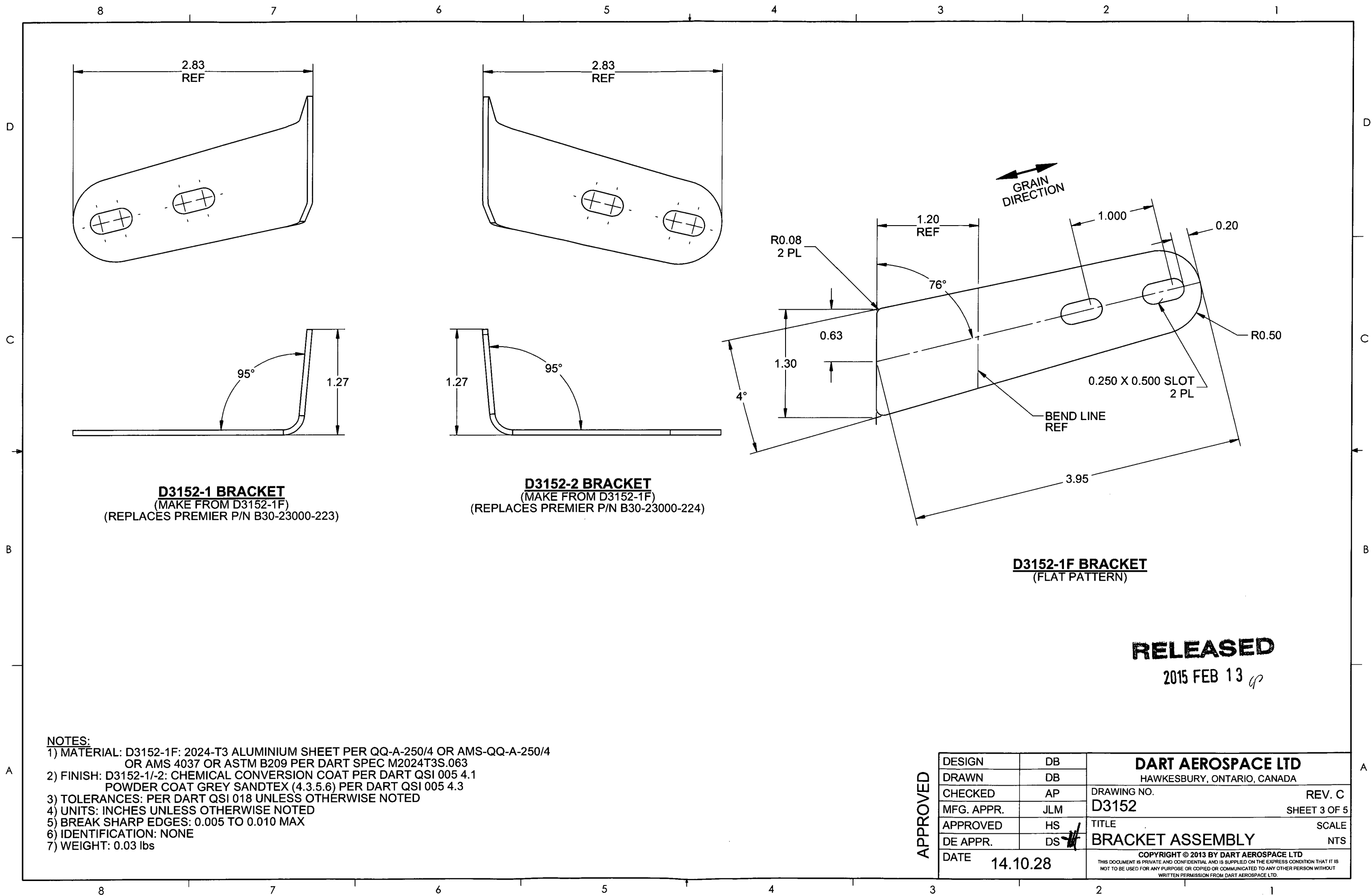
**D3152-042 BRACKET ASSEMBLY**

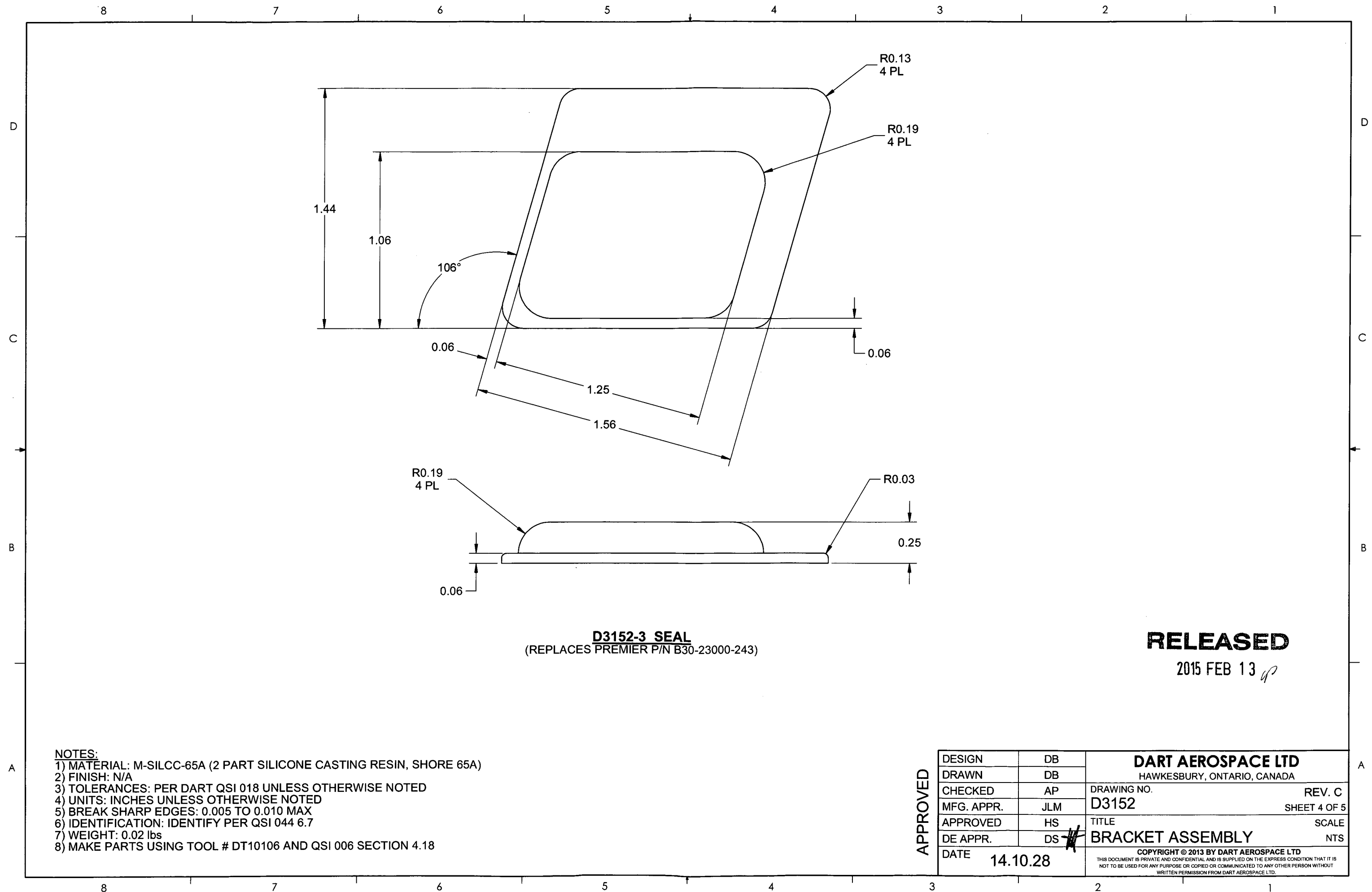
**RELEASED**

2015 FEB 13 *q*

- NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
 7) WEIGHT: 0.04 lbs  
 8) BOND D3152-4 SEAL TO D3152-2 BRACKET USING RTV 732 CLEAR (A/R) OR RTV 732 BLACK (A/R)

APPROVED	DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	DB		
	CHECKED	AP	DRAWING NO. D3152	REV. C
	MFG. APPR.	JLM		SHEET 2 OF 5
	APPROVED	HS	TITLE BRACKET ASSEMBLY	SCALE
	DE APPR.	DS		NTS
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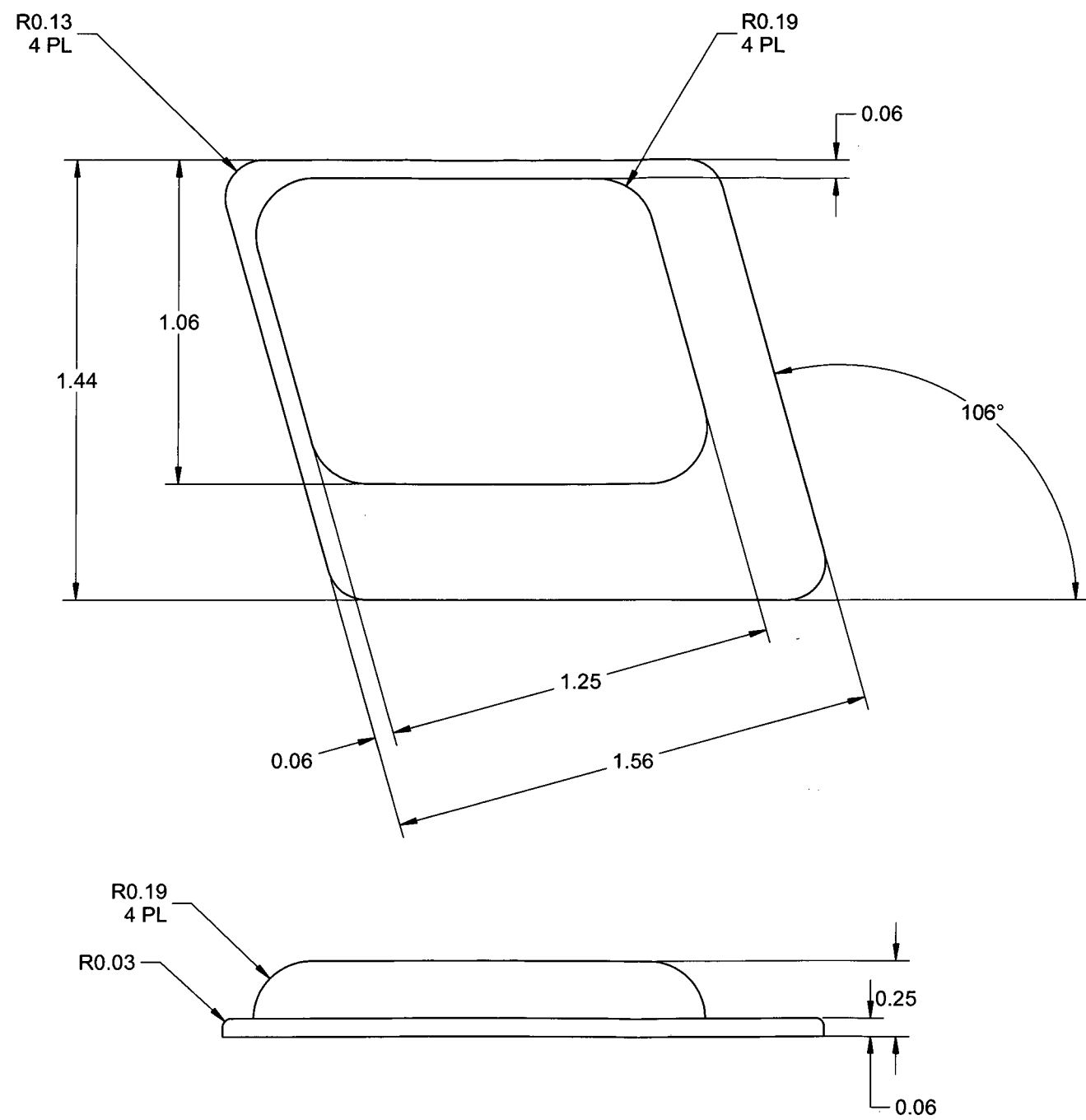


**D3152-3 SEAL**  
(REPLACES PREMIER P/N B30-23000-243)

**RELEASED**  
2015 FEB 13 *qp*

- NOTES:
- 1) MATERIAL: M-SILCC-65A (2 PART SILICONE CASTING RESIN, SHORE 65A)
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
  - 7) WEIGHT: 0.02 lbs
  - 8) MAKE PARTS USING TOOL # DT10106 AND QSI 006 SECTION 4.18

APPROVED	DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
	DRAWN	DB		
	CHECKED	AP	DRAWING NO.	REV. C
	MFG. APPR.	JLM	D3152	SHEET 4 OF 5
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	BRACKET ASSEMBLY	NTS
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**D3152-4 SEAL**  
(REPLACES PREMIER P/N B30-23000-244)

**RELEASED**  
2015 FEB 13 *ap*

- NOTES:**
- 1) MATERIAL: M-SILCC-65A (2 PART SILICONE CASTING RESIN, SHORE 65A)
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
  - 7) WEIGHT: 0.02 lbs
  - 8) MAKE PARTS USING TOOL # DT10106 AND QSI 006 SECTION 4.18

APPROVED	DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
	DRAWN	DB		
	CHECKED	AP	DRAWING NO.	REV. C
	MFG. APPR.	JLM	<b>D3152</b>	SHEET 5 OF 5
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	<b>BRACKET ASSEMBLY</b>	NTS
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